



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBD29905-7
Job Sheet 204189



Part No: RBD29905-7

Job Qty: -56 pcs

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 1/20/20

Type: SOLD

Description:

Note: DWG RBD29905 Rev G IPP Rev A 17.11.15 New issue DP verify DD/IPP Rev B 18.03.08 New DWG update, DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
110	SL-154 - 1	56 pcs	1/20/20	1/20/20	0.00	3.73	SL-154 - 1	19/12/12
120	QC 2	56 pcs	1/20/20	1/20/20	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	19/12/12
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	



Container No: S240183



Part: RBD29905-7

Job No: 204189

Serial No/Batch: S240183

Revision: Rev G

Inspector:

Exp Date:

Instructions:

Date: 12/12/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

130 QC 8	56 pcs	1/20/20	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	OK 19/12/13
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
150 Outsource - 4 - Anodize	56 pcs	1/20/20		GRO002-VC	5 12/18/2019 PL
160 Packaging 2-1 - Recelve - B4B	56 pcs	1/20/20	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	

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					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
170 QC 6	56 pcs	1/20/20	0.00 0.00	QC 6 - 9		
				QC 6 - 68		DAS JAN 09 2020 9-89
				QC 6 - 61		
				QC 6 - 40		
				QC 6 - 81		
180 Packaging 3-1 - Stock - B4B	56 pcs	1/20/20	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		DAS 28 9-89
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
190 QC 21 - SA	56 pcs	1/20/20	0.00 0.00	QC 21 - SA - 21		DAS
				QC 21 - SA - 70		21
				QC 21 - SA - 53		2-00 JAN 13 2020

Part Op 110 - 1-Machine as per Folio FB663 FOLIO REV: AA DWG REV: G 2-Deburr

Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

150 - -Issue P/O; H6045433 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -

Material type; 6061T6 -Certificate of Conformity is required

160 - (Receive & Inspect for Damage & Mat'l Certs)

170 - (QC6- All purchased or subcontracted products)
180 - (Identify as per dwg & Stock Location: _____)
190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.375W.058	6061-T6 Round Tube .375 X.058W	1.2880 ft (.023 ea)	110-SL-154 - 1	<i>\$200699</i>

Job Allocations

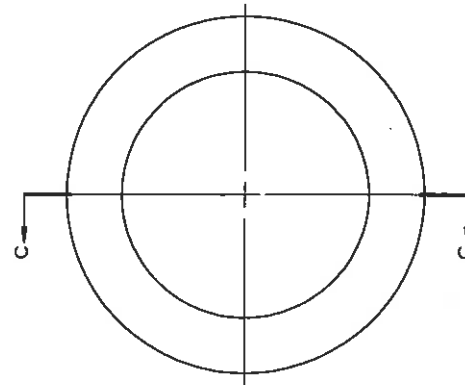
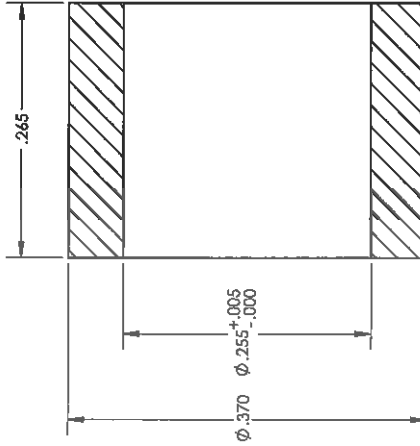
Operation	Component Part	Required	Inventory	Allocated
110-SL-154 - 1	M6061T6T0.375W.058	1	39	0

Part Specifications

Specifications could not be found.

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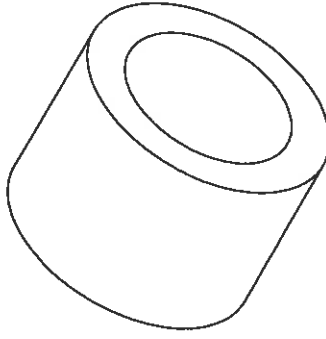
REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
F	TEMPLATE UPDATED, DIMENSION .370 CHANGED FOR .370	17-791	18.1.19	VM	ML



SECTION C-C

RBD29905-7 BUSHING

- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: RED ANODIZE
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2, WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 20170505
19-12-24

PART AEROSPACE		Hamilton, Ontario, Canada	
TITLE BUSHING			
PART NO. RBD29905-7		REV. G	
TOOL NO. RBD29905			
INITIALS AND DATE			
DESIGNED BY:	VM 1/15/2018	TOLERANCES	
DRAWN BY:	ML 02/05/2018	FRACTIONS 4/16	
CHECKED BY:	ML 02/05/2018	DECIMALS 2/1	
APPROVED BY:	RQ 02/05/2018	ANGLES 3/1	
MFG REVIEW BY:		SCALE: NTS	
APPROVED BY:		SHEET 7 OF 11	
THIS DOCUMENT IS PROVIDED AS INFORMATION ONLY. IT IS NOT TO BE USED FOR ANY PURPOSE OR FOR ANY OTHER PERSON WITHOUT WRITTEN PERMISSION.			

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS	
Job: _____	Rework ☐ Scrap ☐ Use-as-is ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐
Part No. _____		Skid-tube ☐ Machining ☐ Large Fab ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date: _____	Sequence #: _____	QTY Affected: _____	
Description Work Order Deviation		Disposition	
		MRB (QSI042)	
		Completed By	
		Lead hand / Supervisor	
		QC / QA Coordinator	
FAULT CATEGORY			
Root Cause			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐
Human Factors ☐	Other/Details: _____		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045433**



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045433

PO Date: 12/18/19

Due Date: 1/10/20

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	203117	C3-11-1	C3-11-1 Rev 9	Side Plate - Solenoid C3-Hook Outsource process- Anodize per QSI017 4.1.10.1 - Issue P/O to Groupe Altech : -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	1/10/20	19 pcs	0 pcs	19 pcs	\$4.88/pcs	\$92.72
2	204190	RBD29905-9	RBD29905 Rev G	Pulley -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE- 2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	1/10/20	35 pcs	0 pcs	35 pcs	\$2.26/pcs	\$79.10



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PURCHASE ORDER

POHB045433



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	204189	RBD29905-7	RBD29905 Rev G	Bushing -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	1/10/20	62 pcs 72 pcs	0 pcs	62 pcs	\$2.26/pcs	\$140.12
4	202347	RBE350A94-3701-00-01	RBE350A94-3701-00 Rev E	7 Degree M/R Rigging Tool (Outsource process-Anodize per QSI017 4.1.10.1), -Issue P/O; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	1/10/20	2 pcs	0 pcs	2 pcs	\$4.88/pcs	\$9.76
5	203279	650.9201	650.9200 Rev A1	Eyelet Bracket Assembly : Various STC's Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 650.9200	Firmed	-	1/10/20	24 pcs	0 pcs	24 pcs	\$7.32/pcs	\$175.68



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PURCHASE ORDER

POHB045433



Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	203710	RBE105-15103W6-2	RBE105-15103W6 Rev A	Bonding Fixture Shaft (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant Certificate of Conformity is required	Firmed	-	1/10/20	8 pcs	0 pcs	8 pcs	\$4.88/pcs	\$39.04
					X 8			JAN 06 2020			DP	
7	203646	646.3010	646.3000 Rev NC1	LH Half : Various STC's Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.3000	Firmed	-	1/10/20	10 pcs	0 pcs	10 pcs	\$10.97/pcs	\$109.70
					X 10			JAN 07 2020			DP	
8	202883	647.4112	647.4100 Rev NC	Clip : Various STC's Issue P/O to ATG : HARD ANODIZE IAW MIL-A-8625 TYPE II CLASS 2, COLOR BLACK PRIME IAW MIL-P-23377J TYPE 1 CLASS N C OF C IS REQUIRED	Firmed	-	1/10/20	12 pcs	0 pcs	12 pcs	\$7.72/pcs	\$92.64
					X 12			JAN 07 2020			DP	
Grand Total:												\$738.76

Sherrin



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045433



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/24/19 11:19 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919310

Date: 23-Dec-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
19 each	Part: C3-11-1 Side Plate - Solenoid C3-Hook Anodize per MIL-A-8625F, Type II, Class2, Color, .0004-.0010" (4 - 1 mils). Job: 26626 PO: POHB045433		Rev: 9 Line: 1
35 ea	Part: RBD29905-9 Pulley Red Anodize per MIL-A-8625F, Type II, Class2, .0004-.0010" (4 - 1 mils), Water Sealant Job: 26627 PO: POHB045433		Rev: G Line: 2
72 ea	Part: RBD29905-7 Bushing Red Anodize per MIL-A-8625F, Type II, Class2, .0004-.0010" (4 - 1 mils), Water Sealant Job: 26628 PO: POHB045433		Rev: G Line: 3
2 each	Part: RBE350A94-3701-00-01 7 Degree M/R Rigging Tool Anodize per MIL-A-8625F, Type II, Class2, Color, .0004-.0010" (4 - 1 mils). Job: 26629 PO: POHB045433		Rev: E Line: 4
8 ea	Part: RBE105-15103W6-2 Bonding Fixture Shaft Anodize per MIL-A-8625F, Type II, Class1, Clear, .0004-.0010" (4 - 1 mils) Water Sealant		Rev: A

DAS
68
9-89

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Page 1 of 2

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JAN 08 2020

DART AEROSPACE LTD.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918310

Date: 23-Dec-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Job: 26631 PO: POHB045433	Line: 6	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>23/12/19</u> Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			